

HBQ-912 HMTD 以太网自动线

产品简介

HBQ-912-HMTD 可完成线序检测, 芯线整形, 芯线剥皮, 芯线端子压接, CCD 压接自动检测, 双芯线整形, 双芯线间距检测&整形, 自动外铁壳组装, 自动外铁壳压接及一系列检测等功能。

产品特征

- 设备可对 Rosenberger MTD & HMTD 实现单端加工作业；
- 整机采用 PLC 总线控制，采用触摸一体机和移动屏双操作更贴合现场生产需求；
- 配方数据库系统，多料号自由切换，实现快速排产，自动化程度高；
- 压接机配备压力管理系统，压接过程实时监控及检测数据保存；
- 操作权限管理、产品数据存储；
- 采用品牌电气元件，确保设备的长期运转稳定性；
- 设备布局形式灵活，功能模组+载具循环，模组标准化；
- 方钢机架双色搭配，厚重而简洁大方；

产品参数

型号	HBQ-912
电线类型	适用于以太网双芯线（MTD&HMTD）
导线横截面积	0.13mm²&0.14mm²
外剥皮长度	5~10mm
内剥皮长度	0~4.0mm
压接能力	2T

压接行程	40mm
CT	6-7S
气源	5~6Bar
设备噪音	≤75db
电源	AC380V/50Hz
尺寸	约 L5500×W1500×H2300mm

HBQ-912 HMTD PROCESSING MACHINE FORETHERNET CABLE

INTRODUCTION

HBQ-912-HMTD can complete wire stripping, wire sequence adjustment, crimping shield ring, folding back mesh, aluminum foil remover, double core wire shaping, double core wire stripping, core wire crimping with terminals, automatic outer shell assembly crimping and other detection functions.

FEATURES

- Process for Rosenberger MTD & HMTD Single-end
- With PLC bus control, and the double operation of touch integrated machine and mobile screen is more suitable for on-site production;
- Article database system, quick change part number, fast production scheduling;
- Crimping machine equipped with CFM, real-time monitor crimping process and save test data;
- Operation authority management, product data storage;
- With brand electrical components to ensure the long-term stability;
- Equipment layout is flexible, function module + vehicle cycle, modules are standard;
- With two-color square steel frame, it's simple and generous;

SPECIFICATIONS

Type	HBQ-912-HMTD
Cable Type	Ethernet dual-core cable
Cross section	0.13mm ² &0.14mm ²

Outer Stripping length	5-10mm
Inner Stripping length	0-4mm
Crimp Force	2T
Stroke	40mm
CT	6-7S
Air Source	5-6Bar
Noise	≤75db
Dimension	L9600×W1300×H2250mm
Power	AC380V/50Hz