

HBQ-912A HMTD 以太网自动线

产品简介

HBQ-912A HMTD 可完成线材剥皮，线序调整，压接屏蔽环，翻网，铝箔去除，双芯线整形，双剥芯线，芯线压接端子，CCD 压接自动检测，双芯线整形，双芯线间距检测&整形，自动外铁壳压接及一系列检测等功能。

产品特征

- 设备可对 Rosenberger H-MTD 加工作业；
- 整机采用 PLC 总线控制，采用触摸一体机和移动屏双操作更贴合现场生产需求；
- 配方数据库系统，多料号自由切换，实现快速排产，自动化程度高；
- 压接机配备压力管理系统，压接过程实时监控及检测数据保存；
- 多工序配有视觉检测装置，保证产品品质；
- 操作权限管理、产品数据存储；
- 采用品牌电气元件，确保设备的长期运转稳定性；
- 设备布局形式灵活，功能模组+载具循环，模组标准化；
- 方钢机架双色搭配，厚重而简洁大方；

产品参数

型号	HBQ-912A HMTD
电线类型	适用于以太网双芯线 Rosenberger H-MTD

导线横截面积	0.13mm ² &0.14mm ²
外剥皮长度	5~10mm
内剥皮长度	0~4.0mm
压接能力	2T
压接行程	40mm
CT	6~7S
气源	5~6Bar
设备噪音	≤75db
电源	AC380V/50Hz
尺寸	约 L14000×W1300×H2250mm

HBQ-912A HMTD Processing Machine For Ethernet Cable

INTRODUCTION

HBQ-912A HMTD can complete wire stripping, wire sequence adjustment, crimping shield ring, turning mesh, aluminum foil removal, double core wire shaping, double core wire stripping, core wire crimping with terminals, CCD crimping automatic detection, double core wire shaping, Terminal spacing detection and correction, external iron shell crimping and GT testing, automatic outer shell assembly crimping and other testing functions.

FEATURES

- Process for Rosenberger H-MTD ;
- With PLC bus control, and the double operation of touch integrated machine and mobile screen is more suitable for on-site production;
- Article database system, quick change part number, fast production scheduling;
- Crimping machine equipped with CFM, real-time monitor crimping process and save test data;
- Multiple processes are equipped with visual inspection devices to ensure product quality
- Operation authority management, product data storage;

- With brand electrical components to ensure the long-term stability;
- Equipment layout is flexible, function module + vehicle cycle, modules are standard;
- With two-color square steel frame,it's simple and generous;

SPECIFICATIONS

Type	HBQ-912A HMTD
Cable Type	Ethernet dual-core cable Rosenberger H-MTD
Cross section	0.13mm ² &0.14mm ²
Outer Stripping length	5-10mm
Inner Stripping length	0-4mm
Crimp Force	2T
Stroke	40mm
CT	6-7S
Air Source	5-6Bar
Noise	≤75db
Dimension	L14000×W1300×H2250mm
Power	AC380V/50Hz