

HBQ-362 四头点缠绞线机

产品简介

HBQ-362 四头点缠绞线机主要应用于线束加工领域，在绞线完成后可进行端部点缠，起到防松效果。其采用模块化结构设计，具有一定的拓展性。可选配自动送线功能，在保证效率的同时，降低长线绞合时操作人员的劳动强度。

产品特征

●**高效:**

可前后旋转,提高工作效率;
绞合后自动点缠胶带;
自动感应夹线免除人工操作按钮的步骤;

●**智能:**

不同组数的拉力自动调节;
不同线径的拉力自动调节;
可选配自动送线功能;

●**准确:**

四组线束独立自动拉直,装夹误差可消除;
在绞合过程中保证扭矩恒定,实现节距稳定;

产品参数

型号	HBQ-362
绞线范围	0.08~1mm ²
绞线长度	300~2300mm（可定制）
绞线速度	4000r/min（最大）
绞线根数	2/3 根
节距精度	±10%
胶带规格	宽 9mm 外径 80mm 内径 38mm（可定制）
胶带材质	PVC

胶带长度	30mm±3mm（不可调）
开口长度	30-100mm
气源	0.4~0.6MPa
电源	AC220V
尺寸	L3300×W1080×H1400mm
重量	322kg
备注	自动送线（可选配）

HBQ-362 Twisting Machine

INTRODUCTION

HBQ-362 Point Twisting Machine is mainly used in the field of wire harness processing. After the completion of twisting, the end winding can be done to prevent wire loosening. With the modular structure design, it is expandable and flexible. Optional with automatic wire feeding function can ensure the efficiency and reduce the labor intensity of the operator when twisting.

FEATURES

●Efficiency

- 1 It can revolve forwards and backwards to improve work efficiency;
- 2 Automatic tape winding after twisting;
- 3 Automatic sensing wire clamping can have no steps of manual operation buttons;

● Intelligence

- 1 Automatic adjust pull force of different wire groups;
- 2 Automatic adjust pull force of different wire diameters;
- 3 Optional with automatic wire feedingfunction;

● Accuracy

- 1 Four groups of wire harnesses are straightened independently without any clamping errors;
- 2 During twisting, the torque is constant and the pitch is stable;

SPECIFICATIONS

Type	HBQ-362
Wire Size	0.08-1mm ²
Twisting Length	300-2300mm(customized)
Twisting Speed	4000r/min(max)
Twisting Piece	2/3pcs
Pitch Accuracy	±10%
Tape Material	PVC
Tape Specification	Width:9mm OD:80mm ID:38mm(customized)
Tape Length	30±3mm(fixed)
Open Length	30-100mm
Air Supply	0.4-0.6Mpa
Power Supply	AC220V
Dimension	L3300×W1080×H1400mm
Weight	322kg
Note	Automatic wire feeding is optional